

Carburetor jetting surewest

carburetor jetting surewest is a critical aspect of tuning your motorcycle, ATV, or other small engine-powered equipment to achieve optimal performance. Proper jetting ensures the engine runs smoothly across all RPM ranges, delivers maximum power, improves fuel efficiency, and reduces emissions. Whether you're a seasoned mechanic or a DIY enthusiast, understanding the nuances of carburetor jetting, especially within the context of brands like Surewest, can make a significant difference in your vehicle's operation. This comprehensive guide will explore what carburetor jetting entails, why it matters, and how to fine-tune your carburetor jets effectively.

Understanding Carburetor Jetting

What Is a Carburetor Jet?

A carburetor jet is a small, precisely calibrated orifice that controls the flow of fuel into the engine's air intake. These jets are part of the carburetor's metering system, which mixes air and fuel in the correct ratio for combustion. Different jets are used for various engine sizes, modifications, and environmental conditions to maintain optimal performance.

Types of Jets

There are primarily two types of jets in a carburetor:

- Main Jet:** Controls fuel flow at higher RPMs and load conditions. Critical for top-end power and overall throttle response.
- Pilot Jet (or Idle Jet):** Manages fuel delivery at idle and low throttle positions. Influences idle stability and throttle response at low speeds.

Additional jets, such as needle jets and emulsion tubes, also influence fuel mixture and engine performance.

The Importance of Proper Jetting

Performance Optimization

Correct jetting ensures the engine receives the right air-fuel mixture under all operating conditions. Properly tuned jets lead to:

- Smooth acceleration
- Maximized horsepower
- Consistent throttle response
- Fuel Efficiency and Emissions

Overly rich or lean mixtures can cause:

- Increased fuel consumption
- Higher emissions
- Potential engine damage over time

Proper jetting balances performance with environmental considerations.

Preventing Engine Damage

Running an engine too lean can cause overheating, knocking, or even catastrophic failure. Conversely, overly rich mixtures can foul spark plugs, cause carbon buildup, and reduce engine longevity.

Understanding Surewest and Its Role in Carburetor Jetting

Surewest is a manufacturer renowned for producing high-quality carburetor parts, including jets, needles, and accessories tailored for a variety of small engines. Their jets are designed for precision and durability, making them popular among enthusiasts seeking reliable performance modifications.

Why Choose Surewest Jets?

- High manufacturing standards ensure consistent jet sizes and flow characteristics.
- Compatibility with a wide range of carburetors and engines.
- Availability of various jet sizes for fine-tuning.
- Enhanced durability for long-term performance.

Using quality jets like those from Surewest allows for more predictable tuning and better engine response.

How to Jet Your Carburetor with Surewest Jets

Preparations Before Jetting

Before adjusting jets, gather necessary tools and information:

- Correct jet sizes for your engine and modifications
- A reliable tachometer and vacuum gauge
- Basic hand tools (screwdrivers, wrenches)
- Fresh spark plugs for monitoring combustion quality
- Fuel with known quality and consistency

Ensure your engine is at operating temperature and has a stable idle before making adjustments.

Step-by-Step Jetting Process

Start with Manufacturer's Baseline:

Use the stock jet sizes recommended for your engine or the jet sizes provided with your Surewest jets if available.

Adjust the Pilot Jet:

Begin by tuning the idle mixture screw. Turn the screw

slowly clockwise or counterclockwise to find the smoothest idle. Replace the pilot jet with a larger or smaller size if idle mixture is too rich or lean. Tune the Main Jet: Ride or simulate load conditions at high RPMs. Replace the main jet with a size that allows the engine to accelerate smoothly without hesitation or bogging. Common practice involves going up or down one or two jet sizes incrementally. Monitor and Adjust: Check spark plug color: a light tan indicates proper mixture; black indicates rich, white indicates lean. Use a vacuum gauge to optimize throttle response. Fine-Tune: Adjust needle position if your carburetor permits; higher or lower clip positions can modify mid-range fuel delivery. Repeat testing until optimal performance is achieved. Testing and Validation After jetting adjustments, perform: Wide-open throttle (WOT) tests for power and smoothness Idling stability checks Fuel consumption measurement for efficiency Environmental emissions assessment if applicable Document your jet sizes and settings for future reference or troubleshooting. Common Jetting Problems and Solutions Engine Runs Lean Symptoms: Hesitation under load, high engine temperature, spark plug white or light-colored. Solutions: Install larger main or pilot jets Check for vacuum leaks or air leaks in the intake system Ensure jets are clean and free of debris Engine Runs Rich Symptoms: Black smoke from exhaust, sluggish response, spark plug black and sooty. Solutions: Use smaller jets Check for clogged jets or incorrect needle settings Verify fuel level and mixture screw adjustments Poor Throttle Response Symptoms: Hesitation or bogging during acceleration. Solutions: Adjust needle clip position Refine jet sizes gradually Inspect for air leaks or vacuum issues Maintaining Your Carburetor and Jets Regular maintenance is vital for consistent performance: Periodic cleaning of jets and carburetor passages to prevent clogging Replacing jets if they become damaged or worn Using high-quality fuel and stabilizers to prevent varnish buildup Inspecting for air leaks or damaged gaskets Proper maintenance ensures your Surewest jets and carburetor operate at peak efficiency over time. Final Tips for Successful Carburetor Jetting Always start with manufacturer-recommended jet sizes when possible. Make incremental adjustments and test thoroughly. Keep detailed records of jet sizes and settings. Be patient; jetting can require multiple attempts to perfect. Use high-quality parts like Surewest jets to ensure consistent flow and durability. Consider environmental factors such as altitude and temperature, which can influence jetting needs. Conclusion Carburetor jetting surewest is an essential process for anyone looking to optimize engine performance, fuel efficiency, and reliability. By understanding how jets work, selecting the right sizes, and methodically tuning your carburetor, you can unlock the full potential of your engine. Whether you're upgrading for more power, better mileage, or cleaner emissions, investing time in proper jetting pays off in smoother operation and longer engine life. Remember, patience and precision are key? take your time to fine-tune and enjoy the enhanced performance that well-jettted carburetors provide.

Carburetor Jetting Surewest: Unlocking Peak Performance for Your Motorcycle In the world of motorcycle maintenance and tuning, few topics evoke as much curiosity and debate as carburetor jetting. Among enthusiasts and professional mechanics alike, the phrase "carburetor jetting Surewest" has gained recognition as a crucial aspect of optimizing engine performance. Proper

jetting ensures that your motorcycle runs smoothly, responds swiftly, and maintains fuel efficiency, especially when modifications such as aftermarket parts or riding conditions change. This article delves into the intricacies of carburetor jetting, demystifies the concept of Surewest jetting, and provides practical guidance to riders seeking to fine-tune their machines.

Understanding Carburetor Jetting

What Is a Carburetor and Why Is Jetting Important?

The carburetor is a vital component of an internal combustion engine, responsible for mixing air and fuel in the correct ratio before combustion. It controls how much fuel enters the engine based on throttle input, ambient conditions, and modifications. At the heart of the carburetor's fuel delivery system are the jets—tiny, precisely calibrated brass components that regulate fuel flow. Jetting refers to selecting and adjusting these jets to match the engine's needs under various conditions. Proper jetting ensures optimal power, throttle response, and fuel economy. Conversely, incorrect jetting can lead to issues such as:

- Rich mixture (too much fuel):** Causes poor fuel economy, fouled spark plugs, and sluggish throttle response.
- Lean mixture (too little fuel):** Leads to engine overheating, hesitation, or even damage.

Types of Jets and Their Functions

In a typical motorcycle carburetor, several jets work together:

- Main jet:** Controls the fuel flow during mid-to-high throttle operation.
- Pilot jet (or slow jet):** Manages fuel delivery at low throttle and idle.
- Needle jet and needle:** Adjust fuel mixture during transition from idle to main jet operation.
- Air correction jet:** Fine-tunes mixture at high RPMs to prevent over-rich conditions.

Each jet's size (measured in numbered sizes) impacts how much fuel passes through, affecting overall engine performance.

What Is Surewest Carburetor Jetting?

The Concept of Surewest in Jetting

While "Surewest" isn't a standard industry term, in certain contexts—particularly in specific regions or among niche communities—it refers to a trusted approach or brand associated with precise carburetor jetting solutions. Alternatively, it might denote a specialized tuning methodology or a branded service known for ensuring optimal jetting configurations. In essence, "carburetor jetting Surewest" signifies a meticulous, reliable process aimed at achieving perfect fuel-air mixture tailored to your specific motorcycle, modifications, and riding conditions. It emphasizes accuracy, consistency, and confidence in the tuning process.

Why Is Surewest Jetting Considered Reliable?

- Precision Calibration:** Ensures that jets are selected based on empirical data and testing rather than guesswork.
- Customized Tuning:** Tailors jet sizes and configurations to individual bikes, modifications, and environments.
- Enhanced Performance:** Results in smoother power delivery, better throttle response, and improved fuel efficiency.
- Reduced Engine Wear:** Proper jetting prevents engine knocking, overheating, and fouling.

The Process of Carburetor Jetting Surewest

Achieving perfect jetting involves a systematic approach that combines technical knowledge, testing, and experience.

Step 1: Baseline Assessment

Begin by understanding your motorcycle's current setup:

- Model and engine specifications
- Existing modifications (exhaust, intake, etc.)
- Typical riding conditions (urban, off-road, racing)
- Fuel type and quality

This foundation helps determine whether jetting adjustments are necessary.

Step 2: Selecting the Right Jets

Based on the assessment, select appropriate main and pilot jets. For example:

- Upgrading to larger jets for modified engines with increased airflow
- Using smaller jets if experiencing rich mixture issues

Consult manufacturer charts, online forums, or expert recommendations as guides.

Step 3: Visual Inspection and Cleaning

Before making adjustments:

- Clean the carburetor thoroughly
- Check for wear, clogs, or damage
- Ensure all screws and jets are seated correctly

A clean carburetor ensures that jet sizes are

the only variables affecting performance.

Step 4: Adjusting the Mixture
Fine-tune the mixture screws: Turn mixture screws slowly clockwise for a leaner mixture, counterclockwise for a richer mixture. Find the highest idle speed point (ideal mixture). This step helps optimize idle and transition phases.

Step 5: Testing and Tuning
Run the motorcycle and observe: Throttle response, engine temperature, sound, and exhaust smoke. Power delivery. Use a plug chop test? checking spark plug color after riding at various throttle settings? to assess mixture richness.

Step 6: Fine-tuning and Finalizing
Adjust jets incrementally based on test results: Increase jet size for more power if the engine bogs at high RPMs. Decrease jet size if overly rich or fouling plugs. Tweak mixture screws for smooth idle and transition. Repeat testing until optimal performance is achieved.

Practical Tips for Effective Jetting
Document your adjustments: Keep detailed records of jet sizes and settings. Use quality tools: Precision screwdrivers, carburetor cleaning kits, and measuring tools improve accuracy. Consider environmental factors: Altitude, temperature, and humidity influence jetting needs. Seek expert advice: When in doubt, consult experienced tuners or mechanics familiar with your bike model. Patience is key: Small adjustments can have significant impacts; test thoroughly after each change.

Common Challenges and How to Overcome Them
Overly Rich Mixture Symptoms: Excessive black smoke from exhaust, poor fuel economy, sluggish throttle response.
Solutions: Use smaller jets, adjust mixture screws clockwise, check for air leaks or clogged jets.
Lean Mixture Symptoms: Engine overheating, hesitation or stalling, spark plug electrodes appear white.
Solutions: Increase jet sizes, turn mixture screws counterclockwise, verify air filter cleanliness.

Dealing with Modifications
Adding aftermarket exhausts or air filters often necessitates jetting adjustments. Larger main jets may be required to compensate for increased airflow. Always retune after significant modifications for optimal results.

The Significance of Professional Jetting Services
While DIY jetting offers cost savings and learning opportunities, professional tuning ensures precision and safety. Experienced tuners use sophisticated tools like exhaust gas analyzers and dynometers to fine-tune carburetors with unparalleled accuracy.

Benefits of professional jetting: Eliminates guesswork, ensures safe engine operation, maximizes performance gains, extends engine lifespan.

Conclusion: Achieving the Perfect Balance with Surewest Jetting
In the pursuit of motorcycle excellence, carburetor jetting Surewest exemplifies the importance of precision, customization, and understanding. Whether you're restoring an older bike, enhancing a modified machine, or simply seeking better fuel economy, proper jetting is indispensable. By grasping the fundamentals? understanding jets, performing systematic adjustments, and considering environmental factors? you can significantly improve your motorcycle's performance. While the process may involve trial and error, patience and meticulousness pay off with a smoother, more responsive ride. In the end, achieving "Surewest" jetting isn't just about selecting the right jets; it's about mastering the art of tuning to unlock your bike's full potential. For enthusiasts committed to excellence, investing in proper jetting practices promises a rewarding riding experience that combines power, efficiency, and reliability. Remember: Always prioritize safety. If you're unsure about your adjustments or lack the tools, consult professional mechanics to ensure your motorcycle remains safe and performs at its best.

QuestionAnswer

What is Surewest carburetor jetting, and why is it important?

Surewest carburetor jetting involves adjusting the size of the jets in a carburetor to optimize engine performance. Proper jetting ensures the engine runs efficiently, responds well, and avoids issues like fouling or bogging, especially when modifying or tuning your motorcycle or vehicle.

How do I determine the correct jet size for my vehicle with Surewest carburetor jetting?

The correct jet size depends on various factors such as altitude, modifications, and fuel type. Typically, you start with manufacturer recommendations and then perform test runs, adjusting the jets incrementally to achieve optimal air-fuel mixture, smooth acceleration, and stable idle.

Can I upgrade my carburetor jets for better performance with Surewest jetting kits?

Yes, upgrading to larger or more precise jets with Surewest jetting kits can improve performance, especially if you've modified your engine or are riding at different altitudes. However, it's important to tune carefully to avoid running too rich or too lean.

Are there common issues caused by incorrect Surewest carburetor jetting?

Incorrect jetting can lead to problems such as poor acceleration, engine hesitation, stalling, increased fuel consumption, or fouled spark plugs. Proper jetting ensures smooth operation and longevity of your engine.

How often should I check or adjust my Surewest carburetor jets?

It's recommended to check and adjust your carburetor jets whenever you notice changes in engine performance, after modifications, or if you change riding conditions or fuel sources. Regular tuning helps maintain optimal performance.

Is Surewest jetting suitable for all types of motorcycles and small engines?

Surewest jetting is suitable for many motorcycles and small engines, especially those requiring fine-tuning for optimal efficiency. Always consult your engine's specifications and consider professional tuning if you're unsure.

Where can I find reliable Surewest carburetor jetting kits and resources?

Reliable Surewest jetting kits and resources are available through authorized dealers, online retailers specializing in motorcycle parts, and forums dedicated to your specific vehicle model. It's important to choose high-quality jets and follow proper tuning procedures.

Related keywords: carburetor tuning, jet kit, motorcycle carburetor, jetting adjustment, surewest carburetor, fuel mixture, performance upgrade, bike jetting, carb jet size, engine tuning

Mikuni tmx 38 carburetor instructions manual

Mikuni TMX 38 carburetor instructions manual provides essential guidance for enthusiasts and mechanics aiming to optimize the performance of their motorcycle or ATV engines. Proper installation, tuning, and maintenance of the Mikuni TMX 38 are crucial for achieving maximum power, efficiency, and reliability. This comprehensive guide covers everything you need to know about the Mikuni TMX 38 carburetor, including its features, installation steps, tuning tips, maintenance routines, and troubleshooting techniques.

Understanding the Mikuni TMX 38 Carburetor

What is the Mikuni TMX 38? The Mikuni TMX 38 is a high-performance, flat-slide carburetor designed primarily for off-road motorcycles, ATVs, and other small engines. Renowned for its responsiveness and precise airflow control, the TMX 38 features a 38mm bore size, making it suitable for engines requiring significant throttle response and power delivery.

Key Features of the TMX 38

- 38mm flat-slide design for improved airflow and throttle response
- Adjustable accelerator pump for smooth throttle transition
- Multiple jetting options to fine-tune fuel delivery
- High-quality construction for durability and longevity
- Compatible with various intake manifolds and accessories

Installation of the Mikuni TMX 38

Preparation Before Installation

Before installing the Mikuni TMX 38, ensure you have all necessary tools and parts, including:

- Carburetor mounting kit and gaskets
- Intake manifold compatible with your engine
- Fuel lines and clamps
- Screwdrivers, wrenches, and pliers
- Adjustable carburetor wrench or socket set
- Clean cloths and carburetor cleaner

Ensure the engine is cool and the fuel system is depressurized before starting.

Step-by-Step Installation Instructions

Remove the Old Carburetor: Disconnect the fuel line, throttle cables, and choke linkage. Carefully remove the existing carburetor from the intake manifold.

Prepare the Mounting Surface: Clean the intake manifold and mounting area to remove any dirt, debris, or old gasket material.

Install the Gasket and New Carburetor: Place the new gasket onto the intake manifold, then attach the Mikuni TMX 38. Secure it with the appropriate bolts or clamps, tightening evenly.

Connect Fuel Lines: Attach the fuel line to the carburetor's inlet, ensuring a secure and leak-free connection.

Attach Throttle and Choke Cables: Connect the throttle cable to the slide, ensuring free movement. Attach the choke linkage as per your setup.

Check All Connections: Verify that all fittings, bolts, and cables are properly secured.

Fill the Fuel System: Reconnect the fuel supply, and ensure there are no leaks.

Adjusting and Tuning the Mikuni TMX 38

Understanding the

Tuning Components Proper tuning ensures optimal engine performance. The Mikuni TMX 38 features several adjustable components: Idle screw, Main jet, Pilot jet, Needle position, Air screw, Accelerator pump adjustment.

Initial Setup Tips Set the idle screw to achieve a smooth idle, typically around 1500-2000 RPM. Install the recommended jet sizes from the manufacturer or based on your engine's specifications. Adjust the air screw to achieve the highest smoothness of engine idle.

Step-by-Step Tuning Procedure

Start the Engine: Warm up the engine to operating temperature.

Adjust the Idle Speed: Turn the idle screw clockwise to increase idle, counter-clockwise to decrease, until a stable idle is achieved.

Set the Air Screw: Turn the air screw in or out to find the highest and smoothest idle speed.

Main Jet Tuning: Switch to a richer or leaner main jet based on throttle response and top-end power. Typically, a richer jet provides more power but consumes more fuel.

Pilot Jet Adjustment: Fine-tune the pilot jet to ensure smooth throttle response at low RPMs.

Needle Position: Adjust the clip position on the needle to modify fuel mixture at mid-range RPMs.

Accelerator Pump Calibration: Adjust the pump arm or linkage to ensure proper fuel delivery during rapid throttle opening.

Final Testing: Test ride or run the engine under load to confirm smooth acceleration, consistent idle, and maximum power output.

Maintenance Tips for the Mikuni TMX 38

Regular Cleaning: Remove and clean the carburetor periodically using carburetor cleaner to prevent clogging. Check and clean the jets, float bowl, and choke assembly for debris and varnish buildup.

Jet Replacement and Upgrading: Use appropriate jet sizes for your specific engine modifications and riding conditions. Keep spare jets on hand for quick replacement if needed.

Float Level Adjustment: Ensure the float height is set according to specifications to maintain proper fuel level. Adjust the float height using the float bowl screw and verify with a ruler or gauge.

Inspecting and Replacing Parts: Regularly inspect rubber diaphragms, needle valves, and gaskets for wear or damage. Replace worn or damaged parts promptly to prevent fuel leaks and performance issues.

Troubleshooting Common Issues

Engine Runs Lean or Rich: Check and replace jets if necessary. Adjust the air screw and needle clip position. Ensure proper gasket sealing and no vacuum leaks.

Poor Throttle Response: Inspect the throttle cable and slide for smooth operation. Adjust the accelerator pump for correct fuel delivery.

Engine Stalls at Idle: Fine-tune the idle screw and pilot jet. Clean or replace clogged jets and passages.

Fuel Leaks: Check all gasket seals and needle valves. Replace damaged or worn parts.

Additional Tips for Optimal Performance Always use high-quality fuel and keep the fuel system clean. Perform periodic tune-ups based on riding frequency and conditions. Consider upgrading jets and components for specific performance goals. Follow the manufacturer's recommendations and safety guidelines.

Conclusion The Mikuni TMX 38 carburetor is a powerful component that can significantly enhance your motorcycle or ATV's performance when properly installed, tuned, and maintained. By following the detailed instructions outlined in this manual, enthusiasts can enjoy smoother throttle response, increased power, and improved fuel efficiency. Remember, patience and precision during installation and tuning are key to unlocking the full potential of your Mikuni TMX 38 carburetor. For best results, always keep your manual handy and consult professional mechanics when in doubt.

Mikuni TMX 38 Carburetor Instructions Manual: A Comprehensive Guide to Optimization and Maintenance

The Mikuni TMX 38 carburetor instructions manual serves as an essential resource for motorcycle enthusiasts, mechanics, and off-road adventurers aiming to optimize their vehicle's performance. Renowned for its durability, precision, and ease of tuning, the TMX 38 is a popular choice among riders seeking reliable power delivery and throttle response. To unlock the full potential of this carburetor, understanding its assembly, tuning procedures, maintenance routines, and common troubleshooting steps is vital. This article provides a detailed, reader-friendly overview of the key aspects covered in the manual, ensuring users can confidently install, adjust, and maintain their Mikuni TMX 38 for peak performance.

Understanding the Mikuni TMX 38 Carburetor: An Overview

The Mikuni TMX 38 is a high-performance flat-slide carburetor designed primarily for off-road and motocross applications. Its 38mm bore size strikes a balance between airflow capacity and throttle response, making it suitable for a wide array of engine configurations. The flat-slide design offers superior throttle response compared to traditional round-slide carbs, providing riders with more precise control over power delivery.

Key Features:

- Adjustable air-foil and fuel needle:** Allows fine-tuning for optimal fuel mixture.
- Built-in choke:** Facilitates cold starts.
- V-plex venturi:** Promotes efficient airflow.
- Multiple jetting options:** Ensures compatibility with different engine setups and modifications.
- Durable construction:** Made from high-quality aluminum for longevity.

Understanding these features is fundamental before diving into installation and tuning, as they influence how the carburetor interacts with your engine and how adjustments affect performance.

Installation and Initial Setup: Following the Manual's Guidance

Proper installation is critical to ensure the carburetor functions correctly and safely. The instructions manual emphasizes a systematic approach:

Preparation

- Gather necessary tools: screwdrivers, wrenches, jet removal tools.
- Ensure the engine is cool before starting.
- Remove the existing carburetor carefully, noting connections and settings.

Mounting the TMX 38

- Attach the carburetor to the intake manifold, ensuring a snug fit.
- Use the supplied gasket to prevent air leaks.
- Secure with appropriate clamps or bolts, avoiding overtightening that may damage components.

Connecting Fuel Lines and Throttle Cables

- Connect the fuel inlet line, ensuring no leaks.
- Attach the throttle cable to the throttle slide lever, adjusting for free play.
- Connect the choke cable if applicable.

Initial Checks

- Verify all connections are tight.
- Check for any obstructions or debris.
- Ensure the fuel shutoff valve is operational.

Pro Tip: Always consult the specific model's manual edition, as slight variations may exist in mounting procedures depending on the engine or vehicle model.

Tuning the Mikuni TMX 38: Achieving Optimal Performance

Tuning is the core aspect of maximizing your carburetor's capability. The manual provides detailed instructions on adjusting the air-fuel mixture, idle speed, and jetting components.

Understanding the Main Components for Tuning

- Main jet:** Controls fuel flow at high throttle.
- Pilot jet:** Manages fuel at idle and low throttle.
- Needle valve and clip position:** Fine-tune mixture between idle and mid-range.
- Air screw:** Adjusts the air intake at idle.
- Slide height (if adjustable):** Changes throttle response characteristics.

Step-by-Step Tuning Process

- Base Settings**
 - Start with the factory-recommended jet sizes.
 - Set the air screw to a default position (typically 1.5 to 2 turns out).
- Warm Up the Engine**
 - Allow the engine to reach normal operating temperature.
- Adjust Idle Speed**
 - Turn the idle screw to achieve a smooth idle.
 - Avoid idle too high or too low; fine-tune for stability.
- Fine-Tuning Air-Fuel Mixture**
 - Adjust the air screw for the highest and most

stable idle.If the engine bogs or stalls, readjust accordingly.e. Jetting AdjustmentsIf the engine runs lean (hesitation, high temp), increase the main jet size.If it runs rich (poor throttle response, black smoke), reduce jet size.f. Needle PositionMoving the clip upward leans the mixture; downward enriches.Adjust based on mid-range throttle response.Pro Tip: Use a plug chop test to verify fuel mixture?inspect spark plug color for signs of correct or incorrect mixture.Maintenance and Troubleshooting: Ensuring Longevity and ReliabilityProper maintenance, as outlined in the manual, extends the life of your Mikuni TMX 38 and prevents common issues.Regular CleaningRemove and clean jets periodically to prevent clogging.Check and clean the air filter.Inspect the slide for smooth operation.Jet and Needle ReplacementReplace jets with appropriate sizes based on tuning needs.Use genuine Mikuni parts for compatibility.Common Problems and Solutions| Issue | Possible Cause | Solution ||-----|-----|-----|| Difficult starting | Fuel blockage, incorrect choke operation | Clean jets, check choke linkage || Engine stalls at idle | Improper idle screw adjustment | Fine-tune idle screw and mixture || Hesitation or flat spots | Incorrect jetting or dirty carb | Clean jets, adjust jet sizes || Black smoke or rich running | Too rich mixture | Reduce jet sizes, check needle position || Overheating | Lean mixture | Enrich mixture, check air-fuel ratio |Periodic InspectionCheck for leaks or cracks.Ensure throttle cable moves freely and returns to idle position.Confirm all screws and fittings are tight.Advanced Tuning: Customizing for Specific EnginesFor seasoned riders and mechanics, the manual offers guidance on advanced tuning strategies:Jetting for modified engines: Larger jets may be necessary for increased airflow.Altitude adjustments: Increase jet sizes at higher elevations where air is thinner.Performance optimization: Use aftermarket parts like different needles or slides for specialized setups.Note: Always document your adjustments for future reference, and proceed incrementally to avoid over- or under-tuning.Safety Precautions and Best PracticesThe manual emphasizes safety during installation and maintenance:Always work in a well-ventilated area.Disconnect the spark plug to prevent accidental ignition.Use appropriate protective gear.Handle fuel carefully to prevent leaks and fires.ConclusionThe Mikuni TMX 38 carburetor instructions manual is more than just a set of guidelines; it?s a road map for achieving reliable, high-performance engine operation. By understanding its detailed procedures?from installation and initial setup to fine-tuning and maintenance?riders can ensure their motorcycle runs smoothly, responds precisely, and remains durable over time.Whether you're a seasoned mechanic or a weekend enthusiast, mastering the information within the manual empowers you to customize your carburetor for your specific riding conditions and engine modifications. Embracing this knowledge transforms the Mikuni TMX 38 from a simple component into a vital tool for high-performance riding, offering both power and precision with every throttle twist.Remember, patience and meticulous attention to detail are key. Regular maintenance, careful tuning, and adherence to the manual?s instructions will keep your Mikuni TMX 38 carburetor performing at its best for miles to come.

QuestionAnswer

How do I perform a basic tune-up on the Mikuni TMX 38 carburetor?

To perform a basic tune-up, start by cleaning the carburetor thoroughly, then adjust the idle screw to set the proper idle speed, and fine-tune the air/fuel mixture screw for optimal performance. Refer to the specific settings in your manual for precise adjustments.

What is the correct procedure for adjusting the air screw on the Mikuni TMX 38?

Locate the air screw on the side of the carburetor, turn it clockwise to increase the mixture (richer) and counterclockwise to decrease (leaner). Adjust it gradually while the engine is running to find the smoothest idle for optimal performance.

How do I clean the jets and passages of the Mikuni TMX 38 carburetor?

Remove the jets and passages, then soak them in carburetor cleaner. Use compressed air or a soft brush to clear any blockages. Be gentle to avoid damage, and ensure all passages are clear before reassembly.

What are the main specifications and parts of the Mikuni TMX 38 carburetor?

The Mikuni TMX 38 features a 38mm throttle bore, adjustable slide, and multiple jets for tuning. Key parts include the throttle slide, jets, choke, and air screw, all designed for precise fuel and air mixture control.

How do I adjust the throttle cable on the Mikuni TMX 38?

Loosen the cable adjustment screw, then pull or push the cable to achieve the desired throttle response. Tighten the screw to secure the cable, ensuring smooth throttle operation without sticking or slack.

What are common troubleshooting tips for Mikuni TMX 38 carburetor issues?

Common tips include checking for clogged jets, ensuring proper adjustments of the air and fuel screws, inspecting the throttle slide for wear, and cleaning the carburetor thoroughly. Always verify fuel flow and vacuum leaks.

How do I replace the diaphragm on the Mikuni TMX 38 carburetor?

Remove the carburetor from the engine, disassemble the top cover, then carefully remove the old diaphragm. Install the new diaphragm ensuring it seats properly without pinholes or folds, then reassemble and reinstall the carburetor.

What safety precautions should I take when working on the Mikuni TMX 38 carburetor?

Work in a well-ventilated area, wear gloves and eye protection, disconnect the fuel supply before disassembly, and handle cleaning chemicals carefully. Always follow manufacturer instructions to prevent damage or injury.

Where can I find the official Mikuni TMX 38 carburetor manual?

The official manual is available on Mikuni's website or through authorized dealers. You can also contact Mikuni customer support for digital or printed copies of the instructions manual.

How often should I perform maintenance on the Mikuni TMX 38 carburetor?

Regular maintenance should be performed every 20-30 hours of operation or as needed when performance issues arise. This includes cleaning jets, inspecting the diaphragm, and checking adjustment screws for proper settings.

Related keywords: Mikuni TMX 38 carburetor, carburetor tuning guide, motorcycle carburetor manual, Mikuni carburetor installation, TMX 38 carburetor parts, carburetor jetting instructions, Mikuni TMX 38 troubleshooting, carburetor adjustment tips, Mikuni TMX 38 specifications, motorcycle engine performance

Mikuni tm40 tuning

Understanding Mikuni TM40 Tuning: A Comprehensive GuideMikuni TM40 tuning is a critical aspect for motorcycle enthusiasts looking to optimize their carburetor performance for better power delivery, smoother throttle response, and overall engine efficiency. The Mikuni TM40 is a popular flat slide carburetor favored by riders and tuners for its precise airflow control and adaptability. Proper tuning ensures that the carburetor operates at peak performance, matching the engine's needs and riding conditions. Whether you're upgrading your motorcycle or refining its existing setup, understanding the fundamentals of TM40 tuning is essential. In this article, we'll delve into the intricacies of Mikuni TM40 tuning, covering everything from the basics of how the carburetor works to advanced tuning techniques. With over 1000 words, you'll gain valuable insights to help you fine-tune your carburetor for optimal performance.

Basics of Mikuni TM40 CarburetorWhat Is the Mikuni TM40?The Mikuni TM40 is a 40mm flat slide carburetor known for its simplicity, reliability, and performance. It features a slide valve that controls the airflow, allowing for precise throttle response. Its design makes it ideal

for off-road bikes, dirt bikes, and some street applications, especially when paired with suitable jetting and modifications.

Key Components of the TM40

- Throttle slide:** Regulates airflow into the engine.
- Needle and needle jet:** Controls fuel delivery during throttle changes.
- Main jet:** Supplies fuel at higher RPMs.
- Pilot jet:** Manages fuel at idle and low throttle.
- Air screw:** Fine-tunes the air/fuel mixture at idle.
- Float bowl:** Stores fuel and maintains consistent fuel levels.

Understanding these components is crucial for effective tuning, as adjustments to each can significantly impact engine performance.

Why Proper Tuning Is Important

Tuning the Mikuni TM40 correctly ensures:

- Optimal power output:** Achieving maximum horsepower without sacrificing reliability.
- Smooth throttle response:** Eliminating flat spots or lag.
- Fuel efficiency:** Reducing wasteful fuel consumption.
- Engine longevity:** Preventing damage caused by running too lean or too rich.
- Emissions compliance:** Ensuring the bike meets environmental standards.

Poorly tuned carburetors can lead to issues such as stalling, bogging, or overheating. Therefore, precise tuning tailored to your specific engine setup and riding conditions is vital.

Preparing for TM40 Tuning

Before tuning your Mikuni TM40, gather the necessary tools and information:

- Tools Needed:** Screwdrivers (flathead and Phillips), Tuner's needle or jet kit, Vacuum gauge (optional), Tachometer, Fuel pressure gauge (if applicable), Carburetor cleaning kit.
- Reference Data:** Engine specifications, Existing jet sizes, Air filter type, Fuel type and octane rating, Temperature and altitude conditions.

Having this information helps you make informed adjustments and understand how external factors influence tuning.

Step-by-Step Tuning Process

- Baseline Setup**

Start with the manufacturer's recommended jet sizes or the existing setup if the carburetor was previously tuned. Ensure the carburetor is clean and free of debris, and verify all connections are secure.
- Adjust the Idle and Pilot Circuit**

Set the Idle Speed: Adjust the idle screw to achieve a steady, smooth idle.

Tune the Air Screw: Turn the air screw in or out slowly. Find the position where the engine idles smoothly. Typically, the optimal position is where the engine runs best at the lowest RPM without stalling.

Adjust Pilot Jet and Needle Position: Change pilot jet size if idle mixture is too rich or lean. Adjust needle clip position to modify mid-range fuel delivery.
- Main Jet Adjustment**

The main jet affects high RPM and full throttle operation. Increase or decrease the main jet size gradually: Larger jet for more fuel flow. Smaller jet for leaner mixture. Use plug reading or exhaust analysis to determine if the mixture is too rich or lean at high RPMs.
- Fine-Tuning**

Test ride the motorcycle and note throttle response, power delivery, and any hesitation. Make incremental adjustments to jet sizes and needle clip positions. Use a tachometer to monitor engine RPMs during tuning. Adjust the fuel mixture screw for smooth acceleration and deceleration.

Common Jetting Recommendations for Mikuni TM40

While jet sizes vary depending on your engine and modifications, typical starting points are:

- Pilot Jet:** 25-30 (commonly 27.5)
- Main Jet:** 125-150 (start around 130)
- Needle Position:** Middle clip position (centered)

Always adjust in small increments and test after each change.

Advanced Tuning Tips for Mikuni TM40

- Use of Exhaust and Intake Modifications**

Enhancing airflow with aftermarket exhausts or intake filters can significantly affect jetting. Larger jets may be necessary to compensate for increased airflow.
- Altitude and Temperature Adjustments**

At higher altitudes, the air is thinner, requiring smaller jets. In colder weather, richer mixtures may be needed. Use jet size charts as a reference based on altitude and temperature.
- Custom Needle and Jet Kits**

For precise tuning, consider installing custom or aftermarket needle kits designed for specific engine builds or riding conditions.

Common Problems

and Solutions in TM40 Tuning| Issue | Possible Cause | Solution ||---|---|---|| Engine stalls at idle | Too lean pilot mixture | Richen pilot jet or adjust air screw || Hesitation during acceleration | Incorrect needle clip position | Adjust needle height or replace needle jet || Excessive fuel consumption | Too rich main jet | Use smaller main jet || Flat spots or bogging | Incorrect jet sizes or clogged jets | Clean jets, adjust jet sizes accordingly || Overheating or knocking | Running too lean | Enrich mixture by larger jets or richer needle position |Conclusion: Mastering Your TM40 TuningProperly tuning your Mikuni TM40 carburetor is both a science and an art. It requires patience, attention to detail, and a good understanding of your engine's needs. Start with a baseline setup, make incremental adjustments, and always test ride after each change. Remember, external factors like altitude, temperature, and modifications can influence your tuning process.By following the guidelines and tips outlined in this comprehensive guide, you'll be well-equipped to optimize your TM40 carburetor?resulting in improved performance, efficiency, and riding enjoyment. Whether you're a novice tuner or an experienced mechanic, mastering TM40 tuning will help you get the most out of your motorcycle's engine.Additional Resources for Mikuni TM40 TuningManufacturer?s jetting chartsOnline forums and communitiesYouTube tutorials and tuning demonstrationsProfessional carburetor service shopsInvesting time in proper tuning not only enhances your motorcycle?s performance but also prolongs engine life, making it a worthwhile endeavor for any rider seeking to push their machine to the next level.

Mikuni TM40 Tuning: Unlocking Peak Performance for Your MotorcycleMikuni TM40 Tuning has become a focal point for motorcycle enthusiasts, racers, and mechanics seeking to optimize carburetor performance. Renowned for its robust build, precise fuel delivery, and adaptability, the Mikuni TM40 is a popular choice in the world of aftermarket carburetors, especially for off-road bikes, dirt bikes, and custom builds. However, to truly harness its potential, proper tuning is essential. This article provides an in-depth, technical yet accessible guide to tuning the Mikuni TM40 carburetor, helping riders and mechanics achieve optimal throttle response, power output, and fuel efficiency.Understanding the Mikuni TM40 CarburetorBefore delving into tuning specifics, it's important to understand what makes the Mikuni TM40 unique. The TM series, especially the TM40, is a flat-slide carburetor designed for high-performance applications. Its key features include:14mm Venturi Diameter: Facilitates a high airflow rate, suitable for larger engines or those requiring increased fuel delivery.Adjustable Main Jet: Controls the fuel mixture at high RPMs.Pilot Jet and Idle Adjustment: Manages low RPM fuel delivery and idle stability.Needle Valve and Slide Cutaway: Fine-tune mid-range fuel delivery and throttle response.Choke Mechanism: Assists cold starts.Understanding these components provides the foundation for effective tuning, as each element influences the carburetor's overall performance.The Tuning Process: Step-by-Step BreakdownTuning a Mikuni TM40 involves systematic adjustments, testing, and fine-tuning to match the engine?s specific requirements and riding conditions. The process broadly encompasses three phases:Baseline SetupIdle and Low-Speed TuningMid and High-Speed TuningLet?s explore each phase in detail.Baseline SetupEstablishing a baseline ensures you start from a stable, consistent

configuration. Selecting the Correct Main Jet Start with the Manufacturer's Recommendations: Many aftermarket kits or OEM manuals suggest initial jet sizes based on engine displacement and modifications. Typical Starting Point: For a stock or mildly modified engine, a 170-180 main jet is common. Rationale: The main jet controls the fuel at high RPMs; selecting an appropriate size ensures the engine isn't running too lean (risking overheating) or too rich (loss of power, fouling spark plugs). Setting the Pilot Jet and Idle Pilot Jet: Usually ranges from 42 to 50; start with a 42 or 45. Idle Screw: Turn clockwise to increase RPM, counter-clockwise to decrease. Initial Adjustment: Set the idle screw so that the engine idles smoothly at a moderate RPM (around 1500-2000 RPM). Adjusting the Air Screw Located near the pilot circuit, the air screw adjusts the mixture at idle and low throttle. Initial Setting: Gently turn the screw clockwise until lightly seated, then back out 1 to 2 turns as a starting point. Idle and Low-Speed Tuning Once the baseline is established, focus on ensuring smooth idle and crisp low-end throttle response. Fine-Tuning the Idle Mixture Procedure: Warm up the engine thoroughly. Adjust the idle screw to achieve a steady, smooth idle. Turn the air screw slowly in and out: The optimal position is where the engine runs smoothly and revs are highest. Tip: Small adjustments of 1/8 turn can make significant differences. Adjusting the Needle Position Needle Clip Position: The needle controls the mid-range mixture. Adjustment: Raise the clip (move it up): Leaner mixture at mid-range. Lower the clip (move it down): Richer mixture. Testing: After each change, rev the engine slightly to observe response. Aim for a smooth throttle transition without hesitation or bogging. Synchronizing Idle and Low-Speed Mixture Ensure that the idle mixture and needle position work harmoniously. The goal is a stable idle with no stalling or roughness. Mid and High-Speed Tuning This phase focuses on optimizing the carburetor for full throttle and high RPM operation. Adjusting the Main Jet Method: Perform a wide-open throttle (WOT) test, ideally on a controlled environment or a dynamometer. Observe engine power, response, and exhaust color. Indicators: Leaning out the mixture: Engine sputters, power drops, exhaust turns lighter. Rich mixture: Excessive black smoke, sluggish response, fouled spark plugs. Fine-Tuning: Increase jet size (e.g., from 170 to 172.5) if running lean. Decrease jet size if running too rich. Adjusting the Needle and Slide Cutaway For finer tuning, consider changing the needle's taper or the slide cutaway: Thinner cutaway: Richer mid-range. Thicker cutaway: Leaner mid-range. Testing: Make incremental changes and assess performance across the RPM spectrum. Finalizing Tuning with Plug Checks Spark Plug Inspection: Light Tan or Brown: Ideal mixture. Black and sooty: Too rich. White or very light: Too lean. Use plug color as a reliable indicator for fine adjustments. Additional Tips for Optimal Tuning Use Proper Tools: Tachometer for accurate RPM readings. Color tune or spark plug color guides. Jet drill or kit for changing jets. Document Changes: Keep track of jet sizes and adjustments for future reference. Patience and Systematic Testing: Small, incremental changes produce the best results. Environmental Factors: Altitude, temperature, and humidity influence tuning; adjust accordingly. Common Tuning Challenges and Solutions Engine Hesitation at Throttle: May indicate a need for richer mid-range, adjust needle clip downward or change needle taper. Stalling at Idle: Check idle screw, pilot jet, and air screw; ensure proper idle mixture. Overly Rich Exhaust Smoke: Reduce main jet size or needle richness. Difficulty Starting Cold: Ensure choke is functioning properly; consider richer pilot jet or initial choke enrichment. Upgrading Components for Better Tuning Sometimes, tuning alone isn't enough to

achieve the desired performance, especially if modifications have been made to the engine. Needle Replacement: Use needles with different tapers for finer control. Slide Cutaway: Swap for a different size to adjust mid-range fuel delivery. Jet Kits: Purchase comprehensive jet kits tailored for your engine's specs. Air Filter and Intake Modifications: Ensure airflow is not restricted; a high-flow air filter can necessitate richer jetting. Conclusion: Achieving the Perfect Balance Mikuni TM40 tuning is both an art and a science, requiring patience, attention to detail, and a systematic approach. Properly tuned, the TM40 can deliver crisp throttle response, increased power, and improved fuel efficiency tailored precisely to your engine's needs. Remember, every engine and riding environment is unique, making personalized tuning essential. By understanding the role of each component, following a structured tuning process, and making incremental adjustments, riders can unlock the full potential of their Mikuni TM40 carburetor. Whether you're seeking top performance for racing or reliable power for trail riding, mastering TM40 tuning is a vital step toward optimal motorcycle performance. Note: Always prioritize safety when tuning your carburetor. Conduct tuning in well-ventilated areas, use proper tools, and consult your engine's specifications or a professional mechanic when necessary.

QuestionAnswer

What are the key steps to properly tune a Mikuni TM40 carburetor for optimal performance?

Begin by setting the idle mixture screw to achieve a stable, smooth idle. Adjust the pilot screw for responsive low-end throttle. Then, tune the main jet for maximum power without hesitation or bogging. Fine-tune the needle position and clip for mid-range responsiveness. Always make small adjustments and test ride after each change.

How do I choose the correct jet sizes when tuning a Mikuni TM40?

Start with the stock jet sizes recommended for your engine. If experiencing sluggish acceleration, consider upgrading to a larger main jet. For lean conditions or high-altitude riding, smaller jets may be necessary. Use a proper jet sizing chart and test increments to dial in the perfect mixture for your specific setup.

What are common signs that my Mikuni TM40 is improperly tuned?

Signs include poor throttle response, bogging or hesitation during acceleration, an uneven idle, or excess fuel consumption. Backfiring or excessive smoke can also indicate incorrect jetting or mixture settings. Proper tuning addresses these issues by adjusting air/fuel mixture and needle position.

How can I improve throttle response on my Mikuni TM40?

Optimize the needle clip position for better mid-range response, ensure the pilot and main jets are correctly sized, and tune the air screw for a smooth idle. Additionally, maintaining a clean carburetor and proper air filter helps ensure unobstructed airflow, enhancing throttle responsiveness.

Is it necessary to rejet my Mikuni TM40 when changing exhaust or air filter?

Yes, modifications like a different exhaust system or high-flow air filter alter airflow and fuel requirements. Rejetting ensures the carburetor provides the correct air-fuel mixture for these changes, maintaining optimal performance and preventing running too lean or rich.

What tools and equipment are recommended for tuning a Mikuni TM40?

Essential tools include a flat-head and Phillips screwdriver, a set of pilot and main jets, a needle with adjustable clip, a tachometer, and a spark plug wrench for checking plug color. A colortune or exhaust gas analyzer can help fine-tune air-fuel mixture, ensuring precise and effective tuning.

Related keywords: mikuni tm40, carb tuning, motorcycle carburetor, jetting, air-fuel mixture, throttle response, carburetor setup, performance tuning, jet sizes, fuel efficiency

Mikuni bst 33

Understanding the Mikuni BST 33: A Comprehensive Guide
Mikuni bst 33 is a renowned carburetor favored by enthusiasts and professionals alike for its performance, reliability, and versatility. Designed primarily for small to medium-sized motorcycles, ATVs, and other power sport vehicles, the Mikuni BST 33 has established itself as a go-to component for tuning and optimizing engine performance. Whether you're a seasoned mechanic, a DIY enthusiast, or a motorcycle owner looking to upgrade, understanding the features and benefits of the Mikuni BST 33 is essential for making informed decisions.

What Is the Mikuni BST 33?
Overview and Design
The Mikuni BST 33 is a constant velocity (CV) carburetor, which means it maintains a steady airflow regardless of the throttle position, providing smooth acceleration and consistent engine performance. Its compact size and adjustable features make it suitable for a variety of applications.

Key design features include:
Size: 33mm bore diameter
Construction: Durable aluminum body with a smooth slide mechanism
Choke Type: Manual choke for easier cold starts
Jet System: Easily replaceable jets for tuning
Throttle Operation: Cable-operated with adjustable tension

Applications
The BST 33 is commonly used in:
ATV engines
Small motorcycles and dirt bikes
Go-karts and mini bikes
Small

engines in utility vehicles Custom or vintage motor builds Its adaptability allows for precise tuning to match specific engine requirements, making it a versatile choice for various power sports and recreational vehicles.

Features and Benefits of the Mikuni BST 33

Key Features

- Constant Velocity Operation:** Ensures smooth throttle response and consistent power delivery.
- Adjustable Tuning:** Multiple jets and needles for fine-tuning air-fuel mixture.
- Ease of Maintenance:** Removable float bowls and accessible jetting components.
- Compatibility:** Fits a wide range of engines with appropriate mounting adapters.
- Build Quality:** Solid construction for durability in demanding conditions.

Advantages of Using the Mikuni BST 33

- Enhanced Performance:** Optimizes engine power and responsiveness when properly tuned.
- Reliable Cold Starts:** Choke system and quality components aid in easy starting in various weather conditions.
- Fuel Efficiency:** Proper jetting can improve fuel economy, saving you money in the long run.
- Customizable Tuning Options:** Wide selection of jets and needles for precise mixture adjustments.
- Cost-Effective Upgrade:** Affordable compared to more complex fuel systems, offering great value for performance gains.

Installation and Tuning of the Mikuni BST 33

Installation Steps

- Preparation:** Gather necessary tools, including screwdrivers, jets, and mounting adapters.
- Removing Old Carburetor:** Disconnect fuel lines, throttle cables, and mounting bolts.
- Mounting the BST 33:** Attach the carburetor securely using the appropriate adapters and hardware.
- Connecting Fuel Lines and Cables:** Ensure all connections are tight and correctly routed.
- Initial Setup:** Check for leaks and ensure smooth throttle movement.

Tuning Tips

- Adjusting Idle Speed:** Use the idle screw to set a stable engine idle.
- Jet Selection:** Replace main and pilot jets to match your engine's airflow and fuel requirements.
- Needle Position:** Adjust the clip position on the needle to fine-tune mid-range mixture.
- Air-Fuel Mixture:** Use the air screw for fine adjustments at idle and low throttle.
- Testing:** Test ride after each adjustment to evaluate performance and make incremental changes.

Common Issues and Troubleshooting

Problems You Might Encounter

- Difficulty Starting:** Usually caused by improper choke adjustment or clogged jets.
- Poor Acceleration or Power Loss:** Might require jet or needle adjustments to correct air-fuel mixture.
- Engine Stalling:** May indicate incorrect idle setting or air leak.
- Excessive Fuel Consumption:** Could be due to overly rich jetting or leaks.
- Backfiring or Hesitation:** Often related to incorrect jet sizes or timing issues.

Tips for Troubleshooting

- Inspect and clean jets and passages regularly.
- Ensure all gaskets and seals are intact to prevent air leaks.
- Use the correct jet sizes recommended for your engine.
- Consult the Mikuni tuning charts for reference on jet sizes and needle positions.
- Seek professional help if issues persist despite troubleshooting.

Replacing and Upgrading the Mikuni BST 33

When to Replace

- Worn or damaged components
- Consistent difficulty in tuning or poor engine performance

Regular maintenance intervals recommend replacing jets or gaskets

Upgrading Options

- High-Flow Jets:** Improve airflow for increased power.
- Performance Needles:** For more precise mid-range tuning.
- Air Filters:** Upgrading to high-flow filters enhances airflow and performance.
- Intake Adapters:** Custom adapters for better fitment on different engine models.

Compatibility Considerations

Always verify mounting dimensions and throttle cable compatibility before upgrading or replacing parts. Consult your engine's specifications to select appropriate jet sizes and accessories.

Conclusion: Is the Mikuni BST 33 Right for You?

The mikuni bst 33 stands out as a reliable, adaptable, and performance-oriented carburetor suitable for a range of small engines. Its ease of tuning and durable design make it a favorite among enthusiasts who seek to maximize their

vehicle's potential. Proper installation, regular maintenance, and precise tuning are essential to unlock its full capabilities and ensure optimal engine performance. Whether you're upgrading your ATV, restoring a vintage bike, or customizing a mini bike, the Mikuni BST 33 offers a cost-effective solution that balances performance with ease of use. By understanding its features, installation procedures, and troubleshooting methods, you can confidently incorporate this carburetor into your projects and enjoy enhanced power, responsiveness, and efficiency. Remember: Always refer to manufacturer specifications and tuning charts specific to your engine model to achieve the best results. Proper maintenance and tuning will extend the life of your Mikuni BST 33 and keep your engine running smoothly for years to come.

Mikuni BST 33: An In-Depth Guide to the Classic Carburetor

The Mikuni BST 33 is a renowned carburetor among motorcycle enthusiasts, vintage restorers, and performance tuners alike. Known for its distinctive twin-venturi design and reliable performance, the BST 33 has earned a reputation as a versatile and durable component, especially in small to mid-sized motorcycles, ATVs, and custom builds. Whether you're seeking to restore a classic bike, optimize your engine's performance, or understand the intricacies of carburetor tuning, this guide provides a comprehensive overview of the Mikuni BST 33, exploring its features, applications, maintenance, and tuning tips.

What is the Mikuni BST 33? The Mikuni BST 33 is a flat-slide carburetor designed primarily for small engines. Its design features a distinctive twin-venturi (double bore) layout, which improves airflow and fuel mixing efficiency. Manufactured by Mikuni, a Japanese company known for high-quality carburetors, the BST 33 has been a staple in the motorcycle world since its introduction. This model is particularly favored for its balance of simplicity and performance, making it suitable for a wide range of applications, including:

- Vintage motocross bikes
- Custom cafe racers
- Off-road vehicles
- Small displacement engines (up to approximately 250cc)

Key Features of the Mikuni BST 33

Understanding the features of the BST 33 helps in appreciating its performance capabilities and maintenance needs.

- Twin-Venturi Design**
 - Twin-bore configuration:** The carburetor features two parallel bores that allow for increased airflow and smoother throttle response.
 - Enhanced performance:** The twin-venturi design improves throttle response and power delivery, especially at higher RPMs.
- Flat-Slide Operation**
 - Precision control:** The flat-slide mechanism offers superior throttle response compared to traditional round-slide carbs.
 - Adjustability:** The slide is controlled via a cable, allowing for precise tuning.
- Built-in Choke and Fuel Bowls**
 - Choke mechanism:** Facilitates cold starts, crucial for vintage bikes or engines with less advanced starting systems.
 - Multiple fuel bowls:** Supports stable fuel delivery and minimizes fuel sloshing.
- Compatibility and Accessories**
 - Multiple jet sizes:** Available with various jet configurations to fine-tune fuel delivery.
 - Adapter kits:** Compatible with different intake manifolds and throttle cables.

Applications of the Mikuni BST 33

The versatility of the BST 33 makes it suitable for various engines and setups:

- Vintage Motorcycles:** Commonly installed on Yamaha, Honda, and Suzuki models from the 70s and 80s.
- Custom Builds:** Popular among builders aiming for a classic look with modern performance.
- ATV and Off-Road Vehicles:** Used in small displacement ATVs for reliable throttle response.
- Performance Tuning:** Ideal for enthusiasts

seeking to upgrade stock carburetors for better airflow and power. Installation and Setup Proper installation is critical for optimal performance. Here's a step-by-step overview:

Step 1: Preparing the Carburetor Ensure all parts are clean, especially jets, needles, and slides. Check for damage or wear, replacing worn components.

Step 2: Mounting Use appropriate intake manifold adapters to fit the BST 33 securely. Tighten mounting bolts evenly to prevent air leaks.

Step 3: Fuel Line and Choke Connection Connect the fuel line securely, avoiding kinks or leaks. Attach the choke cable, making sure it moves freely.

Step 4: Jetting and Tuning Start with manufacturer-recommended jet sizes. Adjust main jet, pilot jet, and needle position based on engine response.

Step 5: Fine-Tuning Adjust idle speed and mixture screws for smooth operation. Test throttle response and make incremental adjustments.

Tuning Tips for Optimal Performance Tuning a Mikuni BST 33 involves balancing airflow, fuel delivery, and ignition timing. Here are key tips:

Jet Selection Main Jet: Controls high RPM fuel delivery; larger jets increase power but can cause rich running. Pilot Jet: Manages idle and low-speed operation; adjust for smooth idling. Needle Position: Moving the needle clip alters mixture at mid-throttle; lower clip positions lean the mixture, higher positions richen it. Air-Fuel Mixture Adjustment Use the mixture screw located on the side of the carburetor. Turn clockwise to lean the mixture, counter-clockwise to richen. Make small adjustments and test engine response. Idle Speed Adjust the idle screw to achieve a stable, smooth idle. Ensure the throttle slide is closed at idle without causing stalling. Throttle Response Ensure cable free play is appropriate. Check for smooth throttle operation without sticking.

Maintenance and Troubleshooting Regular maintenance ensures longevity and consistent performance:

Common Maintenance Tasks

Cleaning: Disassemble and clean jets, passages, and slides regularly.

Float Level Check: Ensure float levels are correct to prevent fuel overflow or starvation.

Seal Inspection: Replace worn seals and gaskets to prevent air leaks.

Needle and Jet Replacement: Upgrade or replace jets as needed for performance tuning.

Troubleshooting Tips	Issue	Possible Cause	Solution
Engine stalls at idle	Dirty pilot jet or air leak	Clean jets, check for leaks	
Poor throttle response	Worn or sticking slide	Clean or replace slide and related components	
Excessive fuel consumption	Incorrect jet sizing	Refit appropriate jets, optimize tuning	
Hard starting	Choke not functioning	Inspect choke mechanism, clean or replace	

Upgrading and Customization Many users customize the BST 33 for specific performance goals:

Upgraded Jets: Larger main jets for more power.

Needle Modifications: Using different needle types or adjusting clip position.

Air Filters: Installing high-flow filters to improve airflow.

Throttle Cables: Upgrading to smoother or shorter cables for better response.

Conclusion The Mikuni BST 33 remains a favored choice for vintage motorcycle enthusiasts and performance tuners due to its solid construction, twin-venturi design, and reliable operation. Proper installation, regular maintenance, and precise tuning can unlock its full potential, resulting in improved throttle response, power delivery, and overall engine performance. Whether restoring a classic bike or building a custom machine, understanding the nuances of the BST 33 empowers owners to achieve optimal results and enjoy a richer riding experience. Remember: Always consult the specific engine's manual and Mikuni tuning guides for detailed jetting specifications and tuning procedures tailored to your setup.

QuestionAnswer

What are the main features of the Mikuni BST 33 carburetor?

The Mikuni BST 33 is a high-performance flat-slide carburetor designed for motocross and off-road motorcycles. It features a large 33mm bore, adjustable air and fuel mixture screws, and a smooth slide operation for improved throttle response and power delivery.

Is the Mikuni BST 33 suitable for all motorcycle types?

The BST 33 is primarily intended for small to mid-sized dirt bikes, off-road motorcycles, and certain ATV models. Compatibility depends on the specific engine size and configuration, so it's important to check the manufacturer's specifications for your bike.

How do I tune the Mikuni BST 33 for optimal performance?

Tuning involves adjusting the air screw, fuel screw, and slide position to achieve the ideal air-fuel mixture and throttle response. Start with factory settings, then make small adjustments while monitoring engine performance and responsiveness for best results.

What are common issues with Mikuni BST 33 carburetors and how can I troubleshoot them?

Common issues include fuel leaks, poor throttle response, or difficulty starting. Troubleshooting involves inspecting for clogs or dirt in jets, ensuring proper gasket sealing, adjusting the mixture screws, and cleaning the carburetor thoroughly if needed.

Can I upgrade or modify the Mikuni BST 33 for more power?

Yes, performance upgrades such as installing larger jets, high-flow air filters, or custom intake manifolds can improve power. However, modifications should be done carefully to maintain reliability and avoid engine damage.

Where can I find replacement parts or accessories for the Mikuni BST 33?

Replacement parts like jets, diaphragms, and gaskets are available through authorized Mikuni dealers, online motorcycle parts stores, and specialized tuning shops. Always ensure parts are compatible with the BST 33 model for proper fit and function.

Related keywords: Mikuni BST 33, motorcycle carburetor, Mikuni carburetor, BST series, motorcycle tuning, carburetor jetting, dual carburetor, motorcycle parts, Mikuni accessories, Mikuni BST 33 specifications

Mikuni bs 26 manual

mikuni bs 26 manual is an essential resource for motorcycle enthusiasts, mechanics, and hobbyists who seek to understand the intricacies of this popular carburetor model. Known for its reliability, performance, and ease of tuning, the Mikuni BS 26 has become a staple in various off-road and dirt bike applications. Whether you're a seasoned mechanic or a beginner, having a comprehensive manual can significantly improve your understanding of the carburetor's operation, maintenance, and tuning procedures. In this article, we will delve into the details of the Mikuni BS 26 manual, exploring its features, parts, tuning tips, troubleshooting, and maintenance guides to help you optimize your motorcycle's performance.

Understanding the Mikuni BS 26 Carburetor

What is the Mikuni BS 26? The Mikuni BS 26 is a flat-slide carburetor designed primarily for small engines, dirt bikes, and mini bikes. It's renowned for its superior throttle response, fuel efficiency, and ease of tuning. The "BS" series is characterized by a flat-slide design, which allows for better airflow and more precise throttle control compared to traditional round-slide carburetors.

Key Features of the Mikuni BS 26

- Flat-slide design:** Offers improved airflow and throttle response.
- Adjustable choke:** Facilitates cold starts.
- Multiple jetting options:** Allows for fine-tuning fuel delivery.
- Built-in throttle slide:** Smooth throttle operation.
- Compatibility:** Suitable for a range of small engines and off-road bikes.

Components of the Mikuni BS 26 Carburetor

Main Parts and Their Functions

Understanding the core components of the Mikuni BS 26 is vital for proper maintenance and tuning. Some key parts include:

- Body:** The main housing that contains all internal parts.
- Throttle slide:** Controls air and fuel flow based on throttle input.
- Jetting system:** Consists of main jet, pilot jet, and needle jet, regulating fuel delivery.
- Choke assembly:** Helps start cold engines.
- Float chamber:** Maintains a constant fuel level.
- Needle valve:** Regulates fuel flow into the float chamber.
- Air screw:** Fine-tunes air intake for idle adjustment.

Importance of Each Part in Performance

Proper adjustment of jets and screws directly influences engine responsiveness, fuel efficiency, and power. Regular maintenance of the float and needle valve prevents fuel leaks and ensures consistent performance. Correct choke operation is crucial for easy cold starts, especially in colder climates.

How to Use the Mikuni BS 26 Manual Effectively

Reading the Manual

A typical Mikuni BS 26 manual includes:

- Step-by-step assembly/disassembly instructions.**
- Tuning procedures with recommended jet sizes.**
- Troubleshooting common issues.**
- Maintenance schedules.**
- Tips for using the manual:** Familiarize yourself with the diagram of the carburetor components. Follow safety precautions when working with fuel and tools. Use the manual as a reference during each maintenance or tuning session.

Common Sections in the Manual

- Introduction and specifications**
- Tools required for maintenance**
- Disassembly and cleaning procedures**
- Jetting and tuning instructions**
- Troubleshooting guide**
- Parts list and replacement procedures**
- Reassembly and calibration**
- Step-by-Step Guide to Tuning the Mikuni BS**

26PreparationBefore tuning, ensure:The engine is warm.The air filter is clean.The fuel is fresh and at proper levels.You have the correct jet sizes recommended for your specific application.

Basic Tuning ProceduresAdjust the Idle Speed:Locate the idle screw.Turn clockwise to increase idle, counter-clockwise to decrease.Set the Air Screw:Turn the air screw clockwise until lightly seated, then back out 1 to 2 turns.Fine-tune for the smoothest idle.

Main Jet Tuning:Change the main jet if the engine struggles at high RPMs.Use a slightly larger jet for more fuel, smaller for leaner mixture.

Needle Adjustment:Adjust the needle clip position to modify mid-range fuel delivery.Moving the clip up leans the mixture; moving down richens it.

Choke Adjustment:Ensure the choke opens and closes fully.Adjust for easy cold starts.

Pro Tip: Always make small adjustments and test ride after each change to gauge performance.

Troubleshooting Common Mikuni BS 26 IssuesEngine Runs Rich or FoulCheck for clogged jets or float issues.Replace main or pilot jets with correct sizes.Adjust needle clip position.

Engine Runs Lean or HesitatesIncrease jet sizes.Check for air leaks or vacuum leaks.Ensure proper sealing of the carburetor.

Difficulty Starting ColdVerify choke operation.Use a richer pilot jet setting.Clean or replace the choke assembly.

Poor Throttle ResponseInspect throttle slide for wear.Clean or replace the slide and diaphragm.Adjust the throttle cable for free movement.

Maintenance Tips for the Mikuni BS 26Regular Maintenance ScheduleEvery 10-20 hours of use:Clean the air filter.Inspect and clean the carburetor exterior.

Every 50 hours:Disassemble and clean the carburetor thoroughly.Replace worn-out jets or seals.

Annually or after prolonged storage:Perform a complete rebuild, replacing all gaskets and internal parts if necessary.

Cleaning ProceduresRemove the carburetor from the engine.Disassemble carefully, noting the placement of all parts.Use carburetor cleaner spray to remove varnish and deposits.

Soak parts in cleaning solution if needed.Reassemble, ensuring all parts are properly seated and tightened.

Storage TipsDrain fuel before storage to prevent gumming.Store in a dry, cool place.Use fuel stabilizer if storing for extended periods.

Where to Find the Mikuni BS 26 ManualOfficial Mikuni websites: Often provide downloadable PDFs.

Online forums and communities: Such as motorcycle or dirt bike forums.

Repair and service manuals: From authorized dealers or third-party publishers.

YouTube tutorials: Visual guides often supplement written manuals effectively.

Benefits of Having a Mikuni BS 26 ManualEnhanced Performance: Precise tuning leads to smoother acceleration and better fuel economy.

Cost Savings: DIY maintenance reduces repair costs.

Extended Carburetor Life: Proper care prevents premature wear.

Troubleshooting Confidence: Quickly identifies and resolves issues.

Customization: Allows for tailored jetting for specific riding conditions.

ConclusionThe Mikuni BS 26 manual is an invaluable resource for anyone looking to optimize their carburetor performance, troubleshoot issues, or perform routine maintenance. By understanding the components, following proper tuning procedures, and adhering to maintenance schedules, users can ensure their motorcycle runs efficiently and reliably. Whether you are rebuilding the carburetor, adjusting for better performance, or troubleshooting problems, having a detailed and accurate manual at your disposal makes all the difference. Invest time in learning from your Mikuni BS 26 manual, and you'll enjoy a smoother, more responsive ride every time.

Meta Description: Discover the comprehensive Mikuni BS 26 manual, including tuning tips, maintenance guides, troubleshooting steps, and detailed component insights to optimize your motorcycle's carburetor performance.

Mikuni BS 26 Manual: An In-Depth Review and Expert Guide

The Mikuni BS 26 carburetor has long been a staple in the world of small-engine performance, particularly among motorcycle enthusiasts, off-road riders, and custom builders. Known for its reliability, versatility, and straightforward manual operation, the BS 26 continues to be a favorite choice for those seeking precise fuel delivery and optimal engine performance. In this comprehensive review, we'll explore the features, mechanics, installation considerations, tuning tips, and practical applications of the Mikuni BS 26, equipping you with the knowledge needed to maximize its potential.

Introduction to the Mikuni BS 26 Carburetor

The Mikuni BS 26 is a flat-slide, constant velocity carburetor designed primarily for small engines, including 2-stroke and 4-stroke motorcycles, mini bikes, and go-karts. Its design emphasizes smooth throttle response, ease of tuning, and durability. As a manual carburetor, it requires user intervention to adjust parameters such as jetting and throttle linkage, giving enthusiasts and mechanics full control over the fuel-air mixture.

Key Features at a Glance:

- Flow Rate:** 26mm venturi diameter
- Construction:** Aluminum body with corrosion-resistant components
- Throttle Operation:** Manual slide mechanism
- Choke Type:** Manual choke for cold starts
- Adjustments:** Idle screw, needle position, and jetting options
- Compatibility:** Suitable for engines in the 50cc to 125cc range, depending on tuning

Design and Construction of the Mikuni BS 26

Understanding the design aspects of the Mikuni BS 26 is crucial for appreciating how it performs and how to fine-tune it for optimal results.

Aluminum Body and Build Quality

The carburetor's main body is crafted from high-quality aluminum, offering robustness while keeping weight minimal. This construction ensures durability under rugged usage conditions, such as off-road riding or racing environments, where vibrations and shocks are common.

Flat-Slide Throttle Plate

Unlike traditional round-slide carburetors, the flat-slide design of the BS 26 provides a more linear throttle response. This design results in smoother acceleration and deceleration, making it suitable for performance applications that demand precise throttle control.

Choke and Throttle Linkage

The manual choke lever is straightforward, allowing for quick engagement during cold starts. The throttle linkage is designed for easy adjustment and secure attachment, minimizing slack and ensuring consistent throttle operation.

Jetting and Adjustment Ports

The carburetor features accessible jet ports, including the main jet, pilot jet, and needle position, facilitating easy tuning. The placement of these adjustment points is deliberate, allowing mechanics to customize the fuel mixture for various engine configurations.

Installation and Compatibility

Proper installation of the Mikuni BS 26 is fundamental to ensuring reliable performance and longevity. While the carburetor is compatible with a variety of small engines, certain considerations must be observed.

Mounting and Adapter Requirements

Intake Compatibility: Ensure the carburetor's mounting flange matches your engine's intake manifold. If not, appropriate adapters or manifolds are available to facilitate a secure fit.

Venturi Size: The 26mm diameter is suitable for engines up to approximately 125cc. For larger engines, a different carburetor might be necessary.

Air Filter Compatibility: Use a compatible air filter, ensuring it seals correctly around the carburetor to prevent dirt ingress and maintain performance.

Fuel Line Connection

Use high-quality fuel hoses compatible with ethanol-blended fuels. Secure connections with hose clamps to prevent leaks. Keep

the fuel line routed to avoid kinks or sharp bends that could restrict flow. Throttle and Choke Linkage Setup Adjust the throttle cable to ensure smooth movement and proper response. Secure the choke lever for quick engagement and disengagement. Manual Tuning and Adjustment One of the defining features of the Mikuni BS 26 is its manual tuning capability. Achieving optimal performance involves fine-tuning several parameters to match the specific engine and riding conditions. Basic Tuning Steps Initial Setup Ensure the carburetor is properly mounted. Set the idle screw to a mid-range position. Confirm that the choke is functioning correctly. Adjusting the Idle Speed Turn the idle screw clockwise to increase idle RPM. Adjust until the engine runs smoothly without stalling. Jet Selection Main Jet: Controls high RPM fuel delivery. Pilot Jet: Manages low RPM and idle mixture. Select jets based on your engine's displacement, modifications, and riding conditions. For example: Stock engines may use standard jet sizes like 100-110 for the main jet. Upgraded or tuned engines often require larger jets to accommodate increased airflow. Needle Position The needle controls mid-range mixture. Adjust the clip position on the needle to lean or richen the mixture. Moving the clip higher (toward the tip) leans the mixture; moving it lower enriches it. Fine-Tuning Test ride and observe engine response. Adjust the main jet for top-end performance. Adjust the pilot jet for low-end throttle response. Re-tune the needle clip position as needed. Troubleshooting Common Issues Engine runs lean (poor throttle response, overheating): Increase jet sizes or lower the needle clip. Engine runs rich (smoking, sluggish acceleration): Reduce jet sizes or raise the needle clip. Difficulty starting or stalling at idle: Adjust idle screw. Check choke operation. Fine-tune pilot jet. Performance Considerations and Practical Applications The Mikuni BS 26 is prized for its balance of simplicity, performance, and adjustability. Its flat-slide design provides a significant advantage in throttle response, making it suitable for various performance-oriented applications. Ideal Uses Mini Bikes and Pocket Bikes: Its size and tuning flexibility make it perfect for small recreational vehicles. Go-Karts and Small Off-Road Vehicles: Provides reliable fuel delivery for more aggressive use. Engine Tuning Projects: Enthusiasts upgrading engines for racing or enhanced power often prefer the BS 26 for its manual control. Custom Builds: Its straightforward design makes it easy to modify and adapt to bespoke projects. Performance Benefits Smooth Throttle Response: Flat-slide design minimizes abruptness. Ease of Tuning: Multiple adjustment points facilitate precise calibration. Durability: Aluminum construction withstands harsh conditions. Cost-Effectiveness: Offers high performance at an affordable price point. Limitations Requires manual tuning; not as user-friendly as some CV (constant velocity) carburetors for casual users. May need frequent adjustments when changing environmental conditions or engine modifications. Not suitable for large engines or high-performance applications beyond its size class. Maintenance and Care Keeping your Mikuni BS 26 in optimal condition is essential for consistent performance. Regular Maintenance Tasks Cleaning: Periodically disassemble and clean the carburetor to prevent clogs. Jet Inspection: Check jets for blockages or wear. Replace if necessary. Seal Checks: Ensure gaskets and O-rings are intact to prevent air leaks. Throttle and Choke Operation: Lubricate moving parts and verify smooth movement. Fuel System: Use clean, fresh fuel and consider adding fuel stabilizers for long-term storage. Troubleshooting Performance Decline Suspect clogging or dirt buildup if throttle response diminishes. Replace worn jets or needles as needed. Confirm proper sealing and gasket integrity to

prevent air leaks. Conclusion: Is the Mikuni BS 26 the Right Choice? The Mikuni BS 26 manual carburetor stands out as a dependable, tunable, and performance-oriented option for small-engine enthusiasts. Its manual operation and flat-slide design provide a level of control and responsiveness that many users find invaluable when fine-tuning their engines. Whether you're restoring a vintage mini bike, building a custom go-kart, or optimizing a small motorcycle, the BS 26 offers a balance of simplicity and precision. However, it requires some mechanical knowledge and willingness to engage in manual tuning to realize its full potential. For those comfortable with adjusting jets, needles, and settings, the BS 26 can unlock impressive power gains and throttle response. In summary, if you seek a durable, customizable, and performance-focused carburetor for small engines, the Mikuni BS 26 is an excellent choice that has stood the test of time. Proper installation, diligent maintenance, and thoughtful tuning will ensure you enjoy reliable performance and enhanced engine responsiveness for years to come.

QuestionAnswer

How do I adjust the air screw on the Mikuni BS 26 carburetor?

To adjust the air screw on the Mikuni BS 26, turn it clockwise to decrease air intake for a richer mixture or counterclockwise to increase airflow for a leaner mixture. Make small adjustments and listen to the engine's response to find the optimal setting.

What is the proper starting procedure for a Mikuni BS 26 carburetor?

Start by ensuring the choke is engaged if the engine is cold. Turn the throttle slightly open, then activate the choke and crank the engine. Once it starts, gradually disengage the choke as the engine warms up, adjusting the idle screw as needed.

How do I clean and maintain the Mikuni BS 26 carburetor?

Remove the carburetor from the engine, disassemble it carefully, and soak the parts in a carburetor cleaner. Use compressed air to clear all jets and passages. Reassemble the carburetor, ensuring all gaskets and seals are intact, then reinstall and adjust as necessary.

What are common troubleshooting issues with the Mikuni BS 26?

Common issues include poor acceleration, engine stalling, or difficulty starting. These can often be caused by dirt or clogging in the jets, incorrect adjustments, or worn-out components. Regular cleaning and proper tuning can resolve most problems.

How do I adjust the idle on the Mikuni BS 26?

Locate the idle screw and turn it clockwise to increase engine RPM or counterclockwise to decrease. Adjust gradually until the engine runs smoothly at a low idle speed without stalling.

Where can I find the manual for the Mikuni BS 26 carburetor?

You can find the official Mikuni BS 26 manual on the Mikuni website or through authorized distributors. Additionally, online forums and motorcycle repair websites often host downloadable PDFs and troubleshooting guides for this carburetor model.

Related keywords: Mikuni BS 26, carburetor adjustment, Mikuni BS 26 tuning, Mikuni BS 26 parts, Mikuni BS 26 diagram, Mikuni BS 26 specifications, Mikuni BS 26 jetting, Mikuni BS 26 troubleshooting, Mikuni BS 26 cleaning, Mikuni BS 26 rebuild